

AT4E

Automatic Top & Bottom Drive Four Edge Carton Sealer

The BestPack™ AT4E Series is an adjustable operator-free, four outer edge carton sealer, using pressure sensitive tape. The AT4E is designed to eliminate costly hand taping of the four outer edges where pilfer proofing and protection of your product from outside environment is necessary. The unit includes a front side entry for a 90 degree directional carton turn before entering into the four edge sealing station. The AT4E edge sealers require 80 PSI and 10 SCFM of air, and standard 110V 60 Hz, single phase current. The AT4E line incorporates our exclusive 3" pop-out pressure-sensitive "High Speed" tape heads with BestPack's patented tab adjustment. All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.



Key Points of the Carton Sealer



**No Operator
Required**



Uniform Cartons



4-Edge Seal

Features

- Heavy Duty 3mm Welded Frame
- Seals All Four Outside Carton Edges Including All Corners
- 90 Degree Carton Turn Using Front Side Carton Infeed
- Top and Bottom Four Belt Drive System with 1-piece Molded Belts and V-belt Guide
- Includes Four 3" BestPack Pop-out High Speed Tape Heads
- Low Tape/No Tape On Carton/No Cut Sensors with Malfunction Alarm and Three-Colored Light
- Motor Drive Uniform Height Adjustment
- Heavy Duty Upper Assembly Four Post System
- Heavy Duty SMC Oil-less Cushioned Air-cylinder

- Interlock Safety Gates Where Needed
- Tape Roll Lengths: 1,000 yd.
- Quality UL Approved Electrical Parts

Options

- Spare Parts Kit
- Available in Either a Left Side Infeed or a Right Side Infeed (Side Infeed Turns Carton 90 Degrees for Edge Seal Carton Position)
- Food Grade 304 Stainless Steel

Extra Accessories to Improve Efficiency



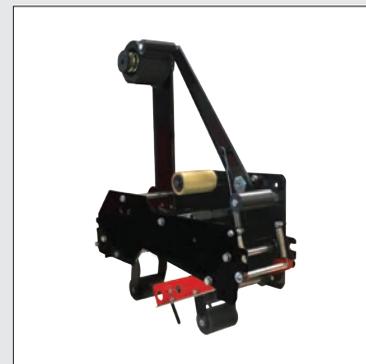
Carton Sealing Tape



Spare Parts Kit



Long Infeed/Exit Conveyor
w/ L-Bracket



Spare Tape Head

Machine & Carton Specifications

110 Volts 60 Hz
Single Phase Current
Power Requirements

Up to 8 Cartons/min.
Speed

80 PSI
10 SCFM
Air Requirements

1,470 lbs
Shipping Weight

Model	Machine Dimensions Length x Width x Height	Carton Range Length (min. - max.) x Width (min. - max.) x Height (min. - max.)	Conveyor Height Adjustment Height (min. - max.)	Cartons per min.	Shipping Weight (lbs.)
AT4E 22-3 3" Tape Head	(78.9") x (48.5") x (63.0")	(10.3" - 23.5") x (9.8" - 23.5") x (9.8" - 23.5")	Determined at the time of order	Up to 8	1,470

Information subject to change without notice.

All Models available in High Speed & Stainless Steel