

AS Series

Automatic Uniform Sidedrive

The BestPack AS Series is an operator-free carton sealer designed to meet the needs of uniform in-line carton closure applications. Designed with a solid four column support structure and using dual motor side belt technology, the AS closes all four top flaps and seals the top & bottom of the carton, using 45-60 PSI and 4-5 SCFM of air.

Our AS line incorporates our exclusive 2" or 3" pop-out pressure-sensitive "High Speed" tape heads with BestPack's patented tab adjustment. All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.



Key Points of the Carton Sealer



**No Operator
Required**



Uniform Cartons



Top & Bottom Seal

Features

- Operator Free Design
- In-Line Carton Closure
- Designed for Uniform Carton Applications
- Automatic Flap-Folding
- Adjustable Bed Height from 22.5" to 30.0"
- Height/Width Adjustments on Either Side of Carton Sealer
- Interlock Safety Gates in the Kicker Station
- Upper Side Compression Unit
- Tape Roll Lengths: 1,000 yd., 1,500 yd., 2,000 yd.
- Heavy Duty Frame
- UL Approved Electrical Parts
- Capable of Interchanging 2" or 3" Tape Heads
- Electrical On/Off Box can be Mounted on Either Side of Carton Sealer

Options

- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft. per min.)
- Locking Heavy-Duty Casters
- Interlock Safety Gates for the Major Flap Folding and Sealing Stations
- Compatible Indexer: ARX Model

Extra Accessories to Improve Efficiency



Spare Parts Kit



Indexer Station



Locking Casters



Spare Tape Head

- High Speed Motor Upgrade (Up to 125 ft. per min.)
- Long Infeed/Exit Conveyor w/ L-Bracket Stabilizer
- Food Grade 304 Stainless Steel
- Low Tape or No Tape Sensor
- Carton Sealing Tape

Machine & Carton Specifications

110 Volts 60 Hz
Power Requirements

Up to 57 Cartons/min.
Speed

45 - 60 PSI
4 - 5 SCFM
Air Requirements

500-585 lbs
Shipping Weight

Model	Machine Dimensions Length x Width x Height	Carton Range*** Length (min. - max.) x Width (min. - max.) x Height (min. - max.)	Conveyor Height Adjustment Height (min. - max.)	Cartons per min.****	Shipping Weight (lbs.)
AS12-2 2" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	500
AS12-2H** 2" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	500
AS12-3 3" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	500
AS12-3H** 3" Tape Head	(70.2") x (26.5") x (68.0")*	(6.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	500
AS22-2 2" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 34	585
AS22-2H** 2" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 57	585
AS22-3 3" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 34	585
AS22-3H** 3" Tape Head	(77.7") x (33.8") x (69.0")*	(6.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 57	585

Information subject to change without notice.

*Safety Gates are an additional 20" Long

** High Speed

*** Outside Dimensions Only

**** Based on Customer Application