The BestPack™ CSS Series is a Fully Automatic Random Carton Sealer featuring our servo driven technology, which allows for fast height adjustment, quick width adjustment and smooth sealing operations.

The CSS’ design utilizes three independent stations: centering station, flap folding station, and sealing station. The CSS is designed for speed and allows for precise positioning at each station. This machine is capable of a carton output up to 30 cartons per minute.

All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.

### CARTON RANGE

<table>
<thead>
<tr>
<th>L (min. - max.)</th>
<th>W (min. - max.)</th>
<th>H (min. - max.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10.0&quot; - 25.5&quot;</td>
<td>7.0&quot; - 20.0&quot;</td>
<td>4.0&quot; - 20.0&quot;</td>
</tr>
</tbody>
</table>

### STANDARD FEATURES

- Heavy Duty 3mm CNC Cut and Welded Frame Including Upper Welded Legs
- Allen-Bradley Human Machine Interface
- Allen-Bradley Servo
- Allen-Bradley PLC
- Allen-Bradley VFD for Side Belt High Speed Drives
- Floating Sealing Section
- Independent 3-stage Operation: Centering, Flap Folding, & Sealing
- Adjustable Bed Height from 24.5" - 30.0"
- Interlock Safety Gates
- Interchangeable 2” and 3” BestPack High Speed Tape Heads
- UL Approved Electrical Parts
- Carton Pass Through without Tape
- Low Tape/No Tape on Carton/No Cut Sensors & Alarm with Three Color Warning Light
- Heavy Duty Casters
- Exclusive 2” or 3” Pop-out Pressure Sensitive “High Speed” Tape Head with Patented Tab Adjustment and Noise Reduction Arm

### OPTIONS

- Spare Parts Kit
- Food Grade 304 Stainless Steel
- Omron PLC
- Yaskawa Servo Motors and Drives
### Popular CSS Models

Please refer to comparison chart for complete list of models.

<table>
<thead>
<tr>
<th>Model</th>
<th>Machine Dimensions</th>
<th>Carton Range</th>
<th>Conveyor Height</th>
<th>Cartons Per Min.</th>
<th>Shipping Weight (LBS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CSS22-2H 2&quot; Tape Head</td>
<td>(95.9&quot;) x (50.4&quot;) x (90.3&quot;)</td>
<td>(10.0&quot; - 25.5&quot;) x (7.0&quot; - 20.0&quot;) x (4.0&quot; - 20.0&quot;)</td>
<td>(24.5&quot; - 30.0&quot;)</td>
<td>Up to 30</td>
<td>2440</td>
</tr>
<tr>
<td>CSS22-3H 3&quot; Tape Head</td>
<td>(95.9&quot;) x (50.4&quot;) x (90.3&quot;)</td>
<td>(10.0&quot; - 25.5&quot;) x (7.0&quot; - 20.0&quot;) x (4.0&quot; - 20.0&quot;)</td>
<td>(24.5&quot; - 30.0&quot;)</td>
<td>Up to 30</td>
<td>2440</td>
</tr>
<tr>
<td>CSS33-4H 4&quot; Tape Head</td>
<td>(116.9&quot;) x (60.7&quot;) x (100.4&quot;)</td>
<td>(10.0&quot; - 30.0&quot;) x (7.0&quot; - 30.0&quot;) x (4.0&quot; - 30.0&quot;)</td>
<td>(24.5&quot; - 30.0&quot;)</td>
<td>Up to 22</td>
<td>3100</td>
</tr>
</tbody>
</table>

*Information subject to change without notice.*

All Models Available in Food Grade 304 Stainless Steel

*Width is limited to 11" when height is below 6"*