**MBD MANUAL BOTTOM DRIVE CARTON SEALER**

The BestPack™ MBD Series is an operator-fed, adjustable carton sealer designed to efficiently fulfill light to heavy duty uniform top and bottom sealing carton closure application needs. The two bottom belts are powered by an 110V UL-approved electric motor. The MBD Series is also designed with four adjustable legs for quick and easy height modification to suit the needs of your production lines. Dual telescopic masts allow for an extra 4" carton height extension on the upper assembly.

All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.

**Specifications based on MBD22-2**

<table>
<thead>
<tr>
<th>Feature</th>
<th>MBD22-2</th>
<th>MBD22-3</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Length (min. - max.)</strong></td>
<td>6.0&quot;</td>
<td>U</td>
</tr>
<tr>
<td><strong>Width (min. - max.)</strong></td>
<td>6.5&quot;</td>
<td>20.0&quot;</td>
</tr>
<tr>
<td><strong>Height (min. - max.)</strong></td>
<td>3.0&quot;</td>
<td>20.25&quot;</td>
</tr>
</tbody>
</table>

**Power Requirements**

- **110 VOLTS 60 HZ**
- **UP TO 30 CPM**
- **N/A**
- **310 LBS**

**Standard Features**

- Two Bottom Belt Drive
- Telescopic Mast Design
- Extra 4" Carton Height Adjustment Available on Upper Assembly
- Adjustable Bed Height for: MBD22-2 & MBD22-3 - 23.5" to 30.0"
- Upper Side Compression Unit
- Height Adjustment Handle can be Mounted on Either Side of the Carton Sealer
- Guide Rail Centering Mechanism
- Tape Roll Lengths: 1,000 yd., 1,500 yd., 2,000 yd.

- Heavy Duty 2mm CNC Cut and Welded Frame Including Upper Welded Legs
- Sealer Available in 2" or 3" Tape Heads
- Exclusive 2" or 3" Pop-out Pressure Sensitive “High Speed” Tape Head with Patented Tab Adjustment and Noise Reduction Arm
- Electrical On/Off Box can be Mounted on Either Side of the Sealer

**Options**

- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft. per min.)
- Locking Heavy-Duty Casters

- Interlock Safety Gates
- Food Grade 304 Stainless Steel
- Infeed/Exit Conveyor w/ Unique L-Bracket Stabilizer
**EXTRA ACCESSORIES TO IMPROVE EFFICIENCY**

**LOCKING CASTERS**
The heavy duty locking casters allow the carton sealer quick and easy mobility to other locations.

**SPARE TAPE HEAD**
Order a spare tape head with your machine to minimize down time. Having a spare will allow you to drop in a tape head with a new roll of tape in no time!

**LONG INFEED/EXIT CONVEYOR W/ L-BRACKET STABILIZER**
This 39.5" long conveyor is a great work platform and allows for staging of cartons on the infeed and the exit.

**SHORT INFEED/EXIT CONVEYOR W/ L-BRACKET STABILIZER**
This 19.75" short conveyor is a great work platform and allows for staging of cartons on the infeed and the exit.

**FOOD GRADE 304 STAINLESS STEEL**
This machine is available in 304 stainless steel which is food grade safe for food applications.

**SPARE PARTS KIT**
"Spare Parts Kits may vary based on machine"
Minimize downtime with BestPack’s Spare Parts Kit.

**CARTON SEALING TAPE**
Put high quality tape on your BestPack Carton Sealer. Make sure to order machine length rolls for your new carton sealer.

**HIGH SPEED MOTOR**
High Speed Motor Upgrade (up to 125 ft.)

**POPULAR MBD MODELS**
Please refer to comparison chart for complete list of models.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MACHINE DIMENSIONS</th>
<th>CARTON RANGE*</th>
<th>CONVEYOR HEIGHT</th>
<th>CARTONS PER MIN.***</th>
<th>SHIPPING WEIGHT (LBS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MBD22-2 2&quot; Tape Head</td>
<td>(42.0&quot;) x (28.8&quot;) x (70.3&quot;)</td>
<td>(6.0&quot; - U) x (6.5&quot; - 20.0&quot;) x (3.0&quot; - 20.25&quot;)</td>
<td>(23.5&quot; - 30.0&quot;)</td>
<td>Up to 20</td>
<td>310</td>
</tr>
<tr>
<td>MBD22-2H** 3&quot; Tape Head</td>
<td>(42.0&quot;) x (28.8&quot;) x (70.3&quot;)</td>
<td>(6.0&quot; - U) x (6.5&quot; - 20.0&quot;) x (3.0&quot; - 20.25&quot;)</td>
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<td>Up to 30</td>
<td>310</td>
</tr>
<tr>
<td>MBD22-3 3&quot; Tape Head</td>
<td>(42.0&quot;) x (28.8&quot;) x (70.3&quot;)</td>
<td>(6.0&quot; - U) x (7.5&quot; - 20.0&quot;) x (3.0&quot; - 20.25&quot;)</td>
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<td>310</td>
</tr>
<tr>
<td>MBD22-3H** 3&quot; Tape Head</td>
<td>(42.0&quot;) x (28.8&quot;) x (70.3&quot;)</td>
<td>(6.0&quot; - U) x (7.5&quot; - 20.0&quot;) x (3.0&quot; - 20.25&quot;)</td>
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Information subject to change without notice.

For more information please go to: [WWW.BESTPACK.COM](http://WWW.BESTPACK.COM) or call us at **1.888.588.2378**

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