**MPBF**

**MANUAL PNEUMATIC BOTTOM FLAP FOLDER PACKING STATION**

The BestPack™ MPBF is a bottom flap folder and packing station that closes the bottom flaps and holds the carton in position to allow the operator to pack the carton. After packing, the carton is sent to the next station at the push of a button that activates an air ram. The MPBF is a great addition to BestPack’s flagship carton sealers and provides a total packing line solution.

**STANDARD FEATURES**

- Heavy Duty 2mm CNC Cut and Welded Frame Including Upper Welded Legs
- Air Micro Switch Activates Bottom Flap Folders
- Includes Pneumatic Carton Ram (Carton Pusher) with Push Button to Activate the Air Ram
- Uses Heavy Duty SMC Oil-less Cushioned Air-cylinders
- Left Justified
- Adjustable Bed Height 20.5" - 30.0"
- Tool Kit with Manual

**OPTIONS**

- Air Activated Pedal to Activate Air Ram (Carton Pusher)
- Right Justified
- Food Grade 304 Stainless Steel

**CARTON RANGE**

<table>
<thead>
<tr>
<th>L (min. - max.)</th>
<th>(7.5&quot; - 24.0&quot;)</th>
</tr>
</thead>
<tbody>
<tr>
<td>W (min. - max.)</td>
<td>(7.5&quot; - 20.0&quot;)</td>
</tr>
<tr>
<td>H (min. - max.)</td>
<td>(U&quot;)</td>
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Specifications based on MPBF

**Power Requirements**

- N/A

**Speed**

- UP TO 6 CPM

**Air Requirements**

- 80 PSI, 4-6 SCFM

**Shipping Weight**

- 300 LBS
EXTRA ACCESSORIES TO IMPROVE EFFICIENCY

LOCKING CASTERS
The heavy duty locking casters allow the carton sealer quick and easy mobility to other locations.

FOOD GRADE 304 STAINLESS STEEL
This machine is available in 304 stainless steel which is food grade safe for food applications.

AIR ACTIVATED FOOT PEDAL
This foot pedal allows the user to determine whether air will flow through the machine or not.

POPULAR MPBF MODELS
Please refer to comparison chart for complete list of models.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MACHINE DIMENSIONS (LENGTH x WIDTH x HEIGHT)</th>
<th>CARTON RANGE* (LENGTH min. - max. x WIDTH min. - max. x HEIGHT min. - max.)</th>
<th>CONVEYOR HEIGHT HEIGHT (min. - max.)</th>
<th>CARTONS PER MIN.</th>
<th>SHIPPING WEIGHT (LBS)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MPBF20</td>
<td>(66.0&quot;) x (29.0&quot;) x (36.0&quot;)</td>
<td>(7.5&quot; - 24.0&quot;) x (7.5&quot; - 20.0&quot;) x (U&quot;)</td>
<td>(20.5&quot; - 30.0&quot;)</td>
<td>Up to 6</td>
<td>300</td>
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</table>

* Outside Dimensions Only

Information subject to change without notice.

For more information please go to: WWW.BESTPACK.COM or call us at 1.888.588.2378

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