M TLW
MANUAL TOP DRIVE LOW PROFILE CARTON SEALER

The BestPack™ MTLW Series are Semi-Automatic Adjustable Tape Carton Sealers engineered for economical, effective operator-fed closure applications. The MTLW's air-driven brush tucks the leading and trailing tabs that hang over the bottom of the carton. This brush facilitates top sealing of cartons from a min. height of 1/2" high, three inches lower than the MTD's min. height of 3.5".

All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.

**Power Requirements**
110 VOLTS 60 HZ

**Speed**
UP TO 40 CPM

**Air Requirements**
60-75 PSI, 2-3 SCFM

**Shipping Weight**
388-416 LBS

**Standard Features**
- Heavy Duty 2mm CNC Cut and Welded Frame Including Upper Welded Legs
- Four Belt Drive System (2 Top and 2 Bottom) with Idler Rollers Behind the 1-piece Die Molded Belts that also Includes V-belt Guide
- Air-Driven Bottom Brush that Allows for Low Top Seal Down to 0.5" in Height
- Top and Bottom Tape Head Included for Top and Bottom Seal Down to 3.5" in Height
- Accepts 2" or 3" Pop-out BestPack High Speed Tape Heads
- Upper Side Compression Unit
- Individually Adjustable Side Width Guide Rails
- Height Adjustment Handle can be Mounted on Either Side of the Carton Sealer
- Electrical On/Off Box can be Mounted on Either Side of the Sealer (Left Side is Standard)
- Adjustable Bed Height from 20.5" to 30.0"
- Tape Roll Lengths: 1,000 yd. and 1,500 yd.
- UL Approved Electrical Parts

**Options**
- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft. per min.)
- Infeed/Exit Conveyor w/ L-Bracket Stabilizer
- Heavy Duty Dual Locking Casters
- Interlock Safety Gates
- Food Grade 304 Stainless Steel

Specifications based on MTLW22-2
**CONVEYOR HEIGHT**

**HEIGHT (min. - max.)**

**MODEL MACHINE DIMENSIONS**

**LENGTH x WIDTH x HEIGHT**

**CARTON RANGE**

**LENGTH (min. - max.) x WIDTH (min. - max.) x HEIGHT (min. - max.)**

**CONVEYOR HEIGHT**

**HEIGHT (min. - max.)**

**CARTONS PER MIN.***

**SHIPPING WEIGHT (LBS)**

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**LOCKING CASTERS**
The heavy duty locking casters allow the carton sealer quick and easy mobility to other locations.

**SPARE TAPE HEAD**
Order a spare tape head with your machine to minimize down time. Having a spare will allow you to drop in a tape head with a new roll of tape in no time!

**LONG INFEED/EXIT CONVEYOR W/ L-BRACKET STABILIZER**
This 39.5" long conveyor is a great work platform and allows for staging of cartons on the infeed and the exit.

**CARTONS PER MIN.***

**SHIPPING WEIGHT (LBS)**

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**SAFETY GATES**
Aluminum frame interlock safety gates can be added to the carton sealer for an extra layer of protection. These interlock safety gates protect the operator from all of the moving parts of the carton sealer.

**LOW OR NO TAPE SENSOR**
The low tape light allows the operator to prepare a new roll of tape. The no tape alarm will inform the operator of the error so that the carton may be resealed.

**FOOD GRADE 304 STAINLESS STEEL**
This machine is available in 304 stainless steel which is food grade safe for food applications.

**HIGH SPEED MOTOR**
High Speed Motor Upgrade (up to 125 ft.)

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**EXTRA ACCESSORIES TO IMPROVE EFFICIENCY**

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**SPARE PARTS KIT**
*Spare Parts Kits may vary based on machine*
- Minimize downtime with BestPack’s Spare Parts Kit.

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**POPULAR MTLW MODELS**
Please refer to comparison chart for complete list of models.

<table>
<thead>
<tr>
<th>MODEL</th>
<th>MACHINE DIMENSIONS</th>
<th>CARTON RANGE**</th>
<th>CONVEYOR HEIGHT</th>
<th>CARTONS PER MIN.***</th>
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<tbody>
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<td>MTLW22-2 2&quot; Tape Head</td>
<td>(46.1&quot;) x (33.5&quot;) x (55.5&quot;)</td>
<td>(6.0&quot; - U) x (8.2&quot;** - 19.7&quot;) x (0.5&quot; - 20.3&quot;)</td>
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<td>Up to 40</td>
<td>388</td>
</tr>
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<tr>
<td>MTLW32-2 2&quot; Tape Head</td>
<td>(46.1&quot;) x (43.0&quot;) x (55.5&quot;)</td>
<td>(6.0&quot; - U) x (8.2&quot;** - 30.0&quot;) x (0.5&quot; - 20.3&quot;)</td>
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* Information subject to change without notice.

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For more information please go to: [WWW.BESTPACK.COM](http://WWW.BESTPACK.COM) or call us at 1.888.588.2378

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