

# 2 Minute Maintenance

In order to maintain your BestPack carton sealer in top operating condition, please take two minutes after every shift change to perform the following maintenance procedure.

## Step 1: Clean the Machine



Blow the machine with dry air, paying special attention to all moving parts.

## Step 2: Water Reservoir

(applicable if the machine uses air)



Bleed off any moisture that has gathered in the main regulator, by pushing the button located at the bottom of glass reservoir.

## Step 3: Clean & Oil Blade



**A)** Remove any glue and plastic film that may have adhered to the cutting blades. Wipe the blades with a clean rag.

*Note:* For stubborn glue accumulation, apply WD-40 to a clean rag and wipe the blades.

*Do NOT use any hard objects to scrape accumulation from the blade as it could damage the blade.*

*Caution:* Blades are very sharp and should be handled with care.



**B)** Lubricate the blade, by applying oil to the blade guard. This keeps the adhesive from sticking to the blade.

## Step 4: Adjust Tension Knob



Check the tension knob on the mandrel to ensure the tape is feeding correctly through rollers.



**A)** Make sure tension is not too tight, as it will stretch the tape tabs and will not adhere to the carton correctly.

**B)** Loosen Tension - Turn the knob left. If the tension is too loose turn knob right and adjust accordingly.

*Note:* Improper adjusting of tension knob, may lead to poor carton sealing.

Please reference your BestPack machine manual for more detailed information about proper alignment, adjustments, replacement parts, and for troubleshooting / correcting problems.

**IMPORTANT SAFETY REMINDER!** Remember to lockout all energy sources (i.e. power down and shut off air supply) and release stored energy prior to servicing or moving the machine to prevent injury.

# Weekly Maintenance

In order to maintain your BestPack carton sealer in top operating condition, please take a few minutes every week to perform the following maintenance procedure.

## Step 1: Rubber Rollers

- A)** Check the front rubber roller on the tape head for proper resistance.
- B)** Rear roller should move freely on tape head shaft.
- C)** Replace rollers if needed.

Note: If the clutch in the roller is not functioning properly, the tape will wrap around the roller.

## Step 2: Knurled Rollers

- A)** Check the knurled roller for adhesive build-up.
- B)** If there is adhesive build-up, wipe roller and blade with rag sprayed WD-40.

**For Additional  
Questions  
Contact BestPack**

**BestPack**

*the total tape sealing solution*

Call Toll Free

**1.888.588.2378**

If you have any issues contact BestPack for more assistance.

For replacement parts visit our new Parts store at:

**parts.bestpack.com**



**Front Rubber Roller**



**Knurled Roller**



**Rear Rubber Roller**



**1-Way Knurled Roller**

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