

# AQ

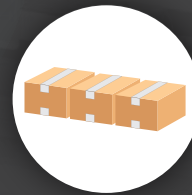
## AUTOMATIC QUAD DRIVE CARTON SEALER

The BestPack™ AQ Series is an operator-free, carton sealer designed to meet the needs of uniform in-line carton closure applications. The four belt drives are powered by three electric 110V UL approved motors. The quad-belt technology allows for more carton stability and effective sealing in rugged applications. The AQ model, that closes all top flaps and seals the top & bottom of the carton, is designed with a stable four-column support structure, and uses 45-60 PSI and 4-5 SCFM of air.

All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.



**NO OPERATOR REQUIRED**



**UNIFORM CARTONS**



**TOP & BOTTOM SEAL**

**110 VOLTS 60 HZ**

Power Requirements

**UP TO 57 CPM**

Speed

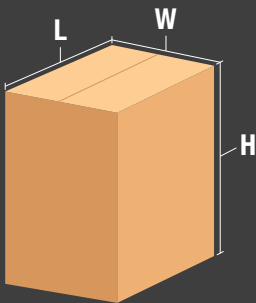
**45-60 PSI, 4-5 SCFM**

Air Requirements

**632-657 LBS**

Shipping Weight

## CARTON RANGE



Length (min. - max.)  
**(8.0" - 27.5")**

Width (min. - max.)  
**(7.5" - 20.0")**

Height (min. - max.)  
**(5.5" - 20.0")**

Specifications based on AQ22-2

## STANDARD FEATURES

- In-Line Automatic Top Flap Folding
- Adjustable Bed Height from: 22.5" to 30.0"
- Width/Height Adjustment Handle can be Mounted on Either Side of the Carton Sealer
- Upper Side Compression Unit
- Interlock Safety Gates in the Kicker Station
- Tape Roll Lengths: 1,000 yd., 1,500yd., 2,000yd.
- Heavy Duty 2mm CNC Cut and Welded Frame Including Upper Welded Legs
- UL Approved Electrical Parts
- Capable of Interchanging 2" or 3" Tape Heads
- Exclusive 2" or 3" Pop-out Pressure Sensitive "High Speed" Tape Head with Patented Tab Adjustment and Noise Reduction Arm

## OPTIONS

- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft. per min.)
- Locking Heavy-Duty Casters
- Interlock Safety Gates for the Major Flap
- Folding and Sealing Stations
- Compatible Indexer: ARX Model

# EXTRA ACCESSORIES TO IMPROVE EFFICIENCY



## LOCKING CASTERS

The heavy duty locking casters allow the carton sealer quick and easy mobility to other locations.



## SPARE TAPE HEAD

Order a spare tape head with your machine to minimize down time. Having a spare will allow you to drop in a tape head with a new roll of tape in no time!



## LONG INFEEED/EXIT CONVEYOR W/ L-BRACKET STABILIZER

This 39.5" long conveyor is a great work platform and allows for staging of cartons on the infeed and the exit.



## SPARE PARTS KIT

\*Spare Parts Kits may vary based on machine\*  
Minimize downtime with BestPack's Spare Parts Kit.



## LOW OR NO TAPE SENSOR

The low tape light allows the operator to prepare a new roll of tape. The no tape alarm will inform the operator of the error so that the carton may be resealed.



## INDEXER STATION

The indexer's function is to separate and time cartons going into the carton sealer.



## FOOD GRADE 304 STAINLESS STEEL

This machine is available in 304 stainless steel which is food grade safe for food applications.



## HIGH SPEED MOTOR

High Speed Motor Upgrade (up to 125 ft.)

## POPULAR AQ MODELS

Please refer to comparison chart for complete list of models.

MODEL	MACHINE DIMENSIONS LENGTH x WIDTH x HEIGHT	CARTON RANGE*** LENGTH (min. - max.) x WIDTH (min. - max.) x HEIGHT (min. - max.)	CONVEYOR HEIGHT HEIGHT (min. - max.)	CARTONS PER MIN.****	SHIPPING WEIGHT (LBS)
AQ12-2 2" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (7.5" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	632
AQ12-2H** 2" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (7.5" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	632
AQ12-3 3" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (7.5" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	632
AQ12-3H** 3" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (7.5" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	632
AQ22-2 2" Tape Head	(77.5") x (33.8") x (73.0")*	(8.0" - 27.5") x (7.5" - 20.0") x (5.5" - 20.0")	(23.5" - 30.0")	Up to 34	645
AQ22-2H** 2" Tape Head	(77.5") x (33.8") x (73.0")*	(8.0" - 27.5") x (7.5" - 20.0") x (5.5" - 20.0")	(23.5" - 30.0")	Up to 57	645
AQ22-3 3" Tape Head	(77.5") x (33.8") x (73.0")*	(8.0" - 27.5") x (7.5" - 20.0") x (5.5" - 20.0")	(23.5" - 30.0")	Up to 34	645
AQ22-3H** 3" Tape Head	(77.5") x (33.8") x (73.0")*	(8.0" - 27.5") x (7.5" - 20.0") x (5.5" - 20.0")	(23.5" - 30.0")	Up to 57	645
AQ33-3 3" Tape Head	(83.0") x (43.0") x (81.0")*	(8.0" - 27.5") x (7.5" - 27.5") x (6.0" - 30.0")	(23.5" - 30.0")	Up to 34	657

Information subject to change without notice.

\* Safety Gates are an Additional 20" Long

\*\* High Speed

\*\*\* Outside Dimensions Only

\*\*\*\* Based on Customer Application



For more information please go to:  
**WWW.BESTPACK.COM** or call us at **1.888.588.2378**