



QUICK SHRINK IR-PCR30

POST CONSUMER RECYCLED MATERIAL QUICK SHRINK

Quick shrink IR-PCR30 is an advanced biaxially oriented crosslinked polyolefin shrink film made with 30% post consumer recycled resisn. This new film has the versatility to shrink wrap a wide range of products and at the same time advance the goals of sustainability programs. Quick Shrink IR-PCR30 is suitable with nearly all shrink wrap seal systems in use today.

| Test | Item | Unit | ASTM Test | Typical Values | | | | |
|----------------------------------|--------------------|-------------|-----------|----------------|-------|------------|--------|--|
| Gauge | | | | 60 | 7 | 5 | 100 | |
| Roll Length | | | | | | | | |
| CF | | feet | | 4,375 | 3,5 | 000 | 2,625 | |
| SW | | feet | | 8,750 | 7,000 | | 5,250 | |
| Tensile Strengt | h | • | | | | | | |
| MD TD | | PSI | D882 | 18,850 18 | | 130 17,405 | | |
| | | | | 16,680 | 15,9 | 950 | 15,950 | |
| Elongation | | | | | | | | |
| MD | | - % | D882 | 125 | 11 | 15 | 125 | |
| TD | | | | 110 | 11 | 10 | 110 | |
| Tear Strength | | | | | | | | |
| MD | | grams | D1922 | 11.5 | 14 | .3 | 16.7 | |
| TD | | | | 9.8 | 14 | .8 | 17.2 | |
| Coefficient of F | riction (Film to F | ilm) | | | | | | |
| Dynamic | | | D1894 | 0.20 | 0. | 18 | 0.22 | |
| Static | | | | 0.20 | 0. | 18 | 0.22 | |
| Optics | | | | | | | | |
| Haze | | % | D1003 | 3.2 | 3. | 6 | 4.0 | |
| Clarity | | % | D1746 | 92 | 92 | | 91 | |
| Gloss @ 45° | | % | D2457 | 85 | 84 | | 82 | |
| Barrier | | | | | | | | |
| Oxygen Transmission Rate | | cc/m²/day | D3985 | 8,800 | 7,500 | | 5,100 | |
| Water Vapor Transmission Rate | | g/100si/day | F1249 | 1.5 | 1. | 3 | 0.8 | |
| Shrinkage Properties | | | | MD | | | TD | |
| | 212°F | | D2732 | 13 | 13 | | 22 | |
| Free Shrinkage | 230°F | % | | 33 | | 45 | | |
| | 248°F | | | 71 | | 70 | | |
| | 266°F | | | 81 | | 80 | | |
| | 212°F | | D2838 | 295 | | 340 | | |
| Shrink Tension | 230°F | PSI | | 400 | | 530 | | |
| | 248°F | 1 | | 455 | | 585 | | |
| | 266°F | ļ | | 435 | 435 | | 530 | |